



STUCCO PER INTERNI

Skim coat filler
for internal surfaces



konstruktive • Leidenschaft



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PRODUCT DESCRIPTION

STUCCO PER INTERNI is a fine, white coating filler for painters and decorators, suitable for stucco work of mineral plaster giving a smooth final effect.
The product can also be used to skim coat traditional interior plaster or premixed lime and cement or gypsum based plasters.
This product should not be applied to external supports, or on unstable or inconsistent supports, or on supports that have been treated with release agents or water repellents.
Do not use in rooms that are constantly damp or on walls that are subject to capillary rising damp.

COMPOSITION

STUCCO PER INTERNI is a premixed product based on gypsum, lime, micronized limestone aggregates appropriately selected and dosed, and particular additives that improve the workability and adhesion to substrates.

MIXING AND APPLICATION

The surfaces to be treated must be clean, solid, and free of dust or unstable parts.
The product can be prepared by hand or by using an electric mixer at low speed, adding a bag of 3 kg of **STUCCO PER INTERNI** to approx. 1.5-1.8 litres of clean water and mixing until smooth and free of lumps. Leave to rest for about 3' minutes to avoid the formation of lumps and then mix again before applying. The prepared product is usable for about 2 hours.
Apply the coating in horizontal and vertical strokes with a large trowel, making sure to spread it equally and uniformly smoothing out any slight unevenness of the substrate, until the desired appearance is obtained. The product can be applied with a minimum thickness of 1 mm to a maximum of 4mm per layer.
Wait from 30' to 60' minutes before applying a second coat.

INDICATIVE AMOUNTS REQUIRED

1 kg per m² per mm of thickness.

COLOUR

White.

PACKAGING

3 kg small bags (4 small bags x box of 12 kg).

STORAGE

12 months in original intact packaging and stored in a dry place.

RECOMMENDATIONS

Apply only at temperatures between + 5°C to + 35 °C.
Do not apply the product on frozen, dusty, unstable and inconsistent substrates.
Thickness between 1 and 4 mm per coat.
Wait until the product is completely dry before sanding the walls.
Air out the rooms after applying, to allow proper product drying.

PRODUCT DATA

Appearance	powder	
Colour	white	
Dry bulk density	~ 900 kg/m ³	EN 1015-10
Maximum aggregate size	≤ 150 µm	





APPLICATION DATA

Water content of mix	52-60%
Mixing ratio	1 small bag + 1.5-1.8 ℓ of water
Minimum application temperature	+ 5°C
Maximum application temperature	+ 35°C
Working time	100'-120' minutes

PERFORMANCE DATA

Water/gypsum ratio	100/180	
Initial setting time	90'-100' minutes	EN 13279-2
Compressive Strength	5.0 N/mm ²	EN 13279-2
Flexural strength	2.0 N/mm ²	EN 13279-2
Reaction to fire	Class A1	EN 13501-1
Fire resistance	NPD	EN 13501-2
Sound insulating index	NPD	EN ISO 140-3
Acoustic Absorption	NPD	EN ISO 354
Thermal Resistance	NPD	EN ISO 6946
Dangerous substances	See MSDS	EN 13279-1

ACCORDING TO



EN 13279-1
Gypsum-lime building plaster for internal use
B3/50/2

REMARKS

Product for professional use. The data and instructions in this data sheet are based on our best practical and laboratory experience. They refer to laboratory tests and should be considered indicative. In view of the different conditions of use and application, which depend on factors over which Vimark has no control (type of surface, environmental conditions, technical indications for fixing, etc.), those who use the product are responsible for ascertaining whether or not it is suitable for the intended purpose. Thus our warranty obligation merely covers the quality and fade-free characteristics of the actual product, and exclusively in relation to the aforementioned data. Vimark reserves the right to make technical modifications without prior notice. This technical data sheet voids and substitutes all previous editions. Updates will be published on the web site www.vimark.com.

